



ALLIANCE

WINDOWS & DOORS



DECCA U PVC & HYBRID SERIES

# ALLIANCE

WINDOWS AND DOORS MFG. INC.

By its very name. Alliance Windows & Doors signifies the relationship that exists between a Company, a Product and a Customer. Alliance Windows & Doors believes in this relationship, and it will strive to provide exceptional products, reliable service, professional installation and cost-efficient results.

We are able to achieve these goals, because we manufacture our own custom vinyl windows and doors, that are suitable for any existing residence, or new constructions sites.



ALLIANCE

WINDOWS & DOORS





*Designed Creatively*



# DECCA

## U PVC SERIES

The renowned thermal efficiency and refined structural design, these all U PVC systems shine not only for their immaculate finish but their ability to accommodate any project. Available in 3.25, 4.5 and 5.625 extruded profile frames, the Decca U PVC line offers an abundance of options from glass thickness, color matching and to the upgraded feature of a Laminate Exterior Finish, proven to be scratch resistant, to color fading. The laminate exterior profile stands next to none in color performance and durability insuring the longevity of the exterior color of the window system. A window with laminate is more efficient than the painting process. The laminate system guarantees that the finish looks as good as it did from the moment it is manufactured to the time that they are installed. Shining not only for their immaculate finish but their technical simplicity, keeping your home's appearance looking good for many years.



## ALLIANCE

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# DECCA U PVC SERIES 2500

## SINGLE/DOUBLE HUNG WINDOWS



*Beautifully Clear*

### CHARACTERISTICS

1. Multi-chamber welded U PVC frame for better insulation.
2. Strong U PVC welded sash.
3. Virgin U PVC extruded profiles provide a glossy finish and facilitate cleaning.
4. Integrated handle on the sash.
5. Sash can be tilted to facilitate cleaning.
6. Matches other products from Alliance Windows & Doors.
7. Interior Jambs built into the frame for better structure and cleaner finish. Available for  $\frac{3}{4}$ " and  $\frac{1}{2}$ " drywal return.
8. Available in Wood and Vinyl Jamb Extensions.
9. Reinforced and air insulated profile.
10. Exterior profile available in laminate colours for longer lasting, scratch proof windows.

### OPTION

- A. Double or triple glass.
- B. Multitude of interior or exterior moldings.
- C. Choice of exterior colors.
- D. Available in Laminate Colors.
- E. Low-E Glass.

### SINGLE/DOUBLE HUNG

#### Available in:

- 3  $\frac{1}{4}$ " U PVC Frame
- 4  $\frac{1}{2}$ " U PVC Frame
- 5  $\frac{5}{8}$ " U PVC Frame



Accessories Brickmoulds Available



## DECCA U PVC SERIES 2600

### SINGLE/DOUBLE SLIDER WINDOWS



## In-House Installation

### CHARACTERISTICS

1. Multi-chamber welded U PVC frame for better insulation.
2. Strong U PVC welded sash.
3. Virgin U PVC extruded profiles provide a glossy finish and facilitate cleaning.
4. Embedded tandem rollers.
5. Integrated handle on the sashes.
6. Sashes can be tilted to facilitate cleaning.
7. Matches other products from Alliance Windows & Doors
8. Interior Jamb's built into the frame for better structure and cleaner finish. Available for  $\frac{3}{4}$ " and  $\frac{1}{2}$ " drywall return.
9. Available in Wood and Vinyl Jamb Extensions.
10. Exterior profile available in laminate colours for longer lasting, scratch proof windows.

### OPTION

- A. Double or triple glass.
- B. Multitude of interior or exterior moldings.
- C. Choice of exterior colors.
- D. Available in Laminate Colors

### DOUBLE SLIDER

#### Available in:

- 3  $\frac{1}{4}$ " U PVC Frame
- 4  $\frac{1}{2}$ " U PVC Frame
- 5  $\frac{5}{8}$ " U PVC Frame



Accessories Brickmoulds Available



# DECCA U PVC SERIES 2800

## LARGE HIGH & LOW FIX



*Secure and Versatile*

### CHARACTERISTICS

1. Multi-chamber welded U PVC frame for better insulation.
2. 4 ½" frame positioning the glass in the warmer part of the wall.
3. Virgin U PVC extruded profiles provide a glossy finish and facilitate cleaning.
4. Matches other products from Alliance Windows & Doors
5. Interior Jambs built into the frame for better structure and cleaner finish. Available for ¾" and ½" drywal return.
6. Available in Wood and Vinyl Jamb Extensions
7. Exterior profile available in laminate colours for longer lasting, scratch proof windows.

### OPTION

- A. Double or triple glass.
- B. Multitude of interior or exterior moldings.
- C. Choice of exterior colors.
- D. Available in Laminate Colors

### LARGE FIXED

#### Available in:

- 3 ¼" U PVC Frame
- 4 ½" U PVC Frame
- 5 ⅝" U PVC Frame



Accessories Brickmoulds Available



# DECCA U PVC SERIES 2900

## CASEMENT AWNING



## *Easy to Clean with Timeless Beauty*

### CHARACTERISTICS

1. Multi-chamber welded U PVC frame for better insulation.
2. Triple weather strip U PVC welded sash.
3. Virgin U PVC extruded profiles provide a glossy finish and facilitate cleaning.
4. Matches other products from Alliance Windows & Doors
5. Interior Jambs built into the frame for better structure and cleaner finish. Available for  $\frac{3}{4}$ " and  $\frac{1}{2}$ " drywal return.
6. Available in Wood and Vinyl Jamb Extensions
7. Exterior profile available in laminate colours for longer lasting, scratch proof windows.

### OPTION

- A. Double or triple glass.
- B. Multitude of interior or exterior moldings.
- C. Choice of exterior colors.

### CASEMENT AWNING

#### Available in:

- 3  $\frac{1}{4}$ " U PVC Frame
- 4  $\frac{1}{2}$ " U PVC Frame
- 5  $\frac{5}{8}$ " U PVC Frame



Accessories Brickmoulds Available



# DECCA

## HYBRID SERIES

The Hybrid window, a sophisticated structural system combining U PVC with aluminum is unbeatable for its ability to offer extreme solidarity in a window design. The series combines the thermal performance of a U PVC interior for maximum comfort from weather conditions, keeping your home warm in the winter and cool in the summer, a performer to all four seasons. With the stability and reliability of the well-known quality of an aluminum extruded profile for an even more aesthetic finish that can be enjoyed in an infinite variety of colours, the Decca Hybrid series is a reliable outstanding window for the years to follow.



## ALLIANCE

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## DECCA Hybrid SERIES 2700

### SINGLE/DOUBLE HUNG WINDOWS



## Manufacture Own Products

### CHARACTERISTICS

1. Multi-chamber welded U PVC frame with an extruded aluminum extension and facade.
2. Strong U PVC welded sashes.
3. 4 1/2" frame positioning the glass in the warmer part of the wall.
4. Virgin U PVC extruded profiles provide a glossy finish and facilitate cleaning.
5. Embedded tandem rollers.
6. Integrated handle on the sashes.
7. Sashes can be tilted to facilitate cleaning.
8. Matches other products from Alliance Windows & Doors
9. Interior Jamb's built into the frame for better structure and cleaner finish. Available for 3/4" and 1/2" drywal return.
10. Available in Wood and Vinyl Jamb Extensions.

### OPTION

- A. Double or triple glass.
- B. Multitude of interior or exterior moldings.
- C. Choice of exterior colors.

### SINGLE/DOUBLE HUNG

#### Available in:

- 4 1/2" Hybrid Frame
- 5 5/8" Hybrid Frame



Accessories Brickmoulds Available



# DECCA Hybrid SERIES 2700

## SINGLE/DOUBLE SLIDER WINDOWS



### *Strong Durable Maintenance*

#### CHARACTERISTICS

1. Multi-chamber welded U PVC frame with an extruded Aluminum extension and facade.
2. Strong U PVC welded sashes.
3. 4 1/2" frame positioning the glass in the warmer part of the wall.
4. Virgin U PVC extruded profiles provide a glossy finish and facilitate cleaning.
5. Embedded tandem rollers.
6. Integrated handle on the sashes.
7. Sashes can be tilted to facilitate cleaning.
8. Matches other products from Alliance Windows & Doors
9. Interior Jamb's built into the frame for better structure and cleaner finish. Available for 3/4" and 1/2" drywall return.
10. Available in Wood and Vinyl Jamb Extensions

#### OPTION

- A. Double or triple glass.
- B. Multitude of interior or exterior moldings.
- C. Choice of exterior colors.

#### SINGLE/DOUBLE SLIDER

#### Available in:

- 4 1/2" Hybrid Frame
- 5 5/8" Hybrid Frame



Accessories Brickmoulds Available



# DECCA Hybrid SERIES 2800

## LARGE HIGH & LOW FIX



### *Clean Design with Maximum Efficiency*

#### CHARACTERISTICS

1. Multi-chamber welded U PVC frame with an extruded aluminum extension and facade.
2. 5 5/8" frame positioning the glass in the warmer part of the wall.
3. Virgin U PVC extruded profiles provide a glossy finish and facilitate cleaning.
4. Matches other products from Alliance Windows & Doors.
5. Interior Jambs built into the frame for better structure and cleaner finish. Available for 3/4" and 1/2" drywall return.
6. Available in Wood and Vinyl Jamb Extensions.

#### OPTION

- A. Double or triple glass.
- B. Multitude of interior or exterior moldings.
- C. Choice of exterior colors.

#### LARGE FIXED

##### Available in:

- 4 1/2" Hybrid Frame
- 5 5/8" Hybrid Frame



Accessories Brickmoulds Available



# DECCA Hybrid SERIES 2900

CASEMENT AWNING



*Strong Durable Maintenance*

## CHARACTERISTICS

1. Multi-chamber welded U PVC frame with an extruded aluminum extension.
2. Triple weather strip U PVC welded sash with an extruded aluminum facade.
3. 4 1/2" Frame positioning the glass in the warmer part of the wall.
4. Virgin U PVC extruded profiles provide a glossy finish and facilitate cleaning.
5. Matches other products from Alliance Windows & Doors.
6. Interior Jamb's built into the frame for better structure and cleaner finish. Available for 3/4" and 1/2" drywall return.
7. Available in Wood and Vinyl Jamb Extensions.
8. Dual arm operating mechanism for smooth operation and multipoint locking system for more secure and draft free.

## OPTION

- A. Double or triple glass.
- B. Multitude of interior or exterior moldings.
- C. Choice of exterior colors.

CASEMENT AWNING

**Available in:**

- 4 1/2" Hybrid Frame
- 5 5/8" Hybrid Frame



Accessories Brickmoulds Available

# ALLIANCE

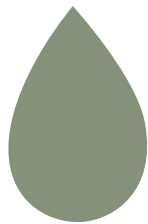
## EXTERIOR COLOURS

Carefully selected colours have been chosen by our team of experts to stay on trend when it comes to your next window project.

Please use the following colour chart to provide guidance and inspiration for your project.



*Evergreen*



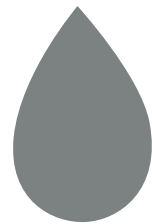
*Hampton Sage*



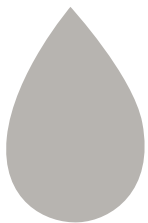
*Cascade Blue*



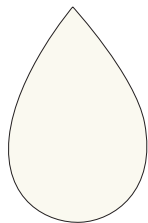
*Gunmetal*



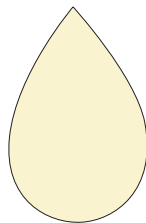
*Cadet Gray*



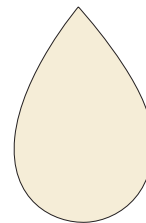
*Bright Silver  
(Pearlescent)*



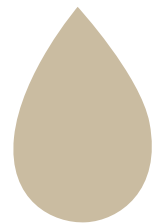
*Stone White*



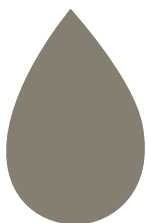
*Sierra White*



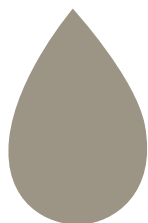
*Coconut Cream*



*Cashmere*



*Clay*



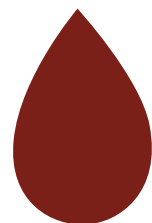
*Pebble Gray*



*Suede*



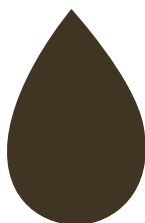
*Copper  
(Pearlescent)*



*Wineberry*



*Bronze*



*Liberty Bronze  
(Pearlescent)*



*Bahama Brown*



*Ebony*

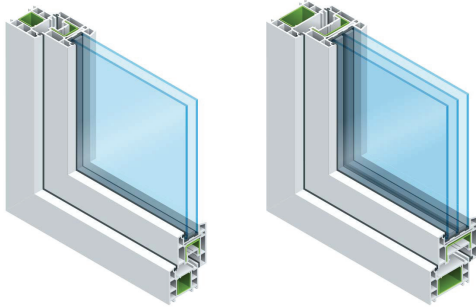
PLEASE NOTE: Painted vinyl will not be an exact match to the colours printed here.



## GLASS OPTIONS

### Dual Pane • Triple Pane

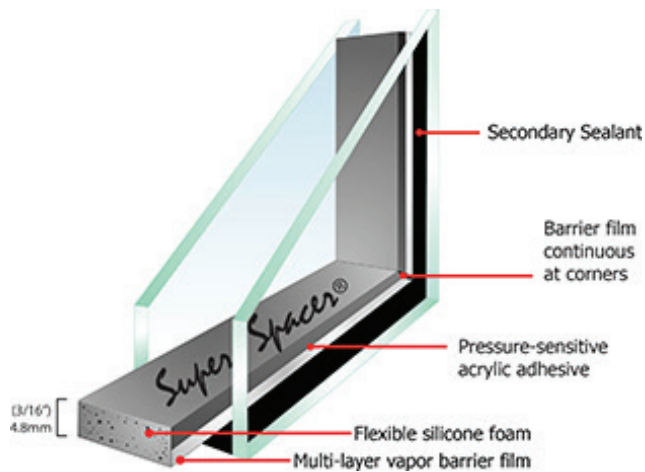
Superior performance and energy efficient throughout all four seasons.



## SPACER TYPES

### Spacer Types

Our spacers are made to meet Energy Star Zones and are IGMAC approved and certified.



## LOW-E OPTIONS



### The Low-E Option

Low-E coatings minimize the amount of ultraviolet and infrared light that passes through glass. A thin coat of these metallic particles will allow glass to act like a mesh resulting in the amount of light transmission through the glass to remain unaffected. Low-E glass provides improved energy-efficiency, year-round and minimizes sun damage to your home furnishings.

### Options available for:

- **Cold Climates** – Consists of two panels which allows the winter sun to warm the home without letting cold air in and blocking 71% of harmful UV rays.
- **Warmer Climates** – Made to divert the sun's heat without affecting the view and blocking up to 95% of harmful UV rays while controlling the environment's humidity level.
- **Extreme Cold Climates** – Consists of three panels as opposed to two, retaining more warm air than it loses.

## VINYL WINDOWS

A wide selection of custom designs to suit your homes needs .



Alliance is continuously upgrading hardware and glass options with new technology to make sure we supply quality and up to date windows.



### TINTED GLASS



Grey



Bronze

### TEXTURED GLASS



Glue Chip



Sandblasted

### TEMPERED GLASS

Treated with heat so it can withstand greater force or pressure on its surface.





# ALLIANCE

## WINDOWS & DOORS

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### Lifetime Warranty Product

Ten year warranty on exterior colour. Select a custom colour for your appeal and we guarantee the finish for 10 years.

